

TB 38

SEPT 2020

SPRING 50N

The technical department of Mares S.p.A. announces a spring modification. The new spring is stronger than the previous, at 50N vs. 30N. The new spring is designed and tested to guarantee a better seal, especially in cold water.

The new 50N spring is longer and wider compared to the 30N spring, therefore it must be assembled **ONLY** with a new trimaterial Poppet and the new HP Chamber.

The new parts can easily be identified following the pictures below.

ACTUAL 30N VERSION	NEW 50N VERSION	IDENTIFICATION
<p>SPRING 30N COD. 46201284</p> 	<p>SPRING 50N COD. 46202047</p> 	<p>- Longer: 24mm VS 20mm - Wider diameter: 9mm vs 8.5mm</p>
<p>Poppet Trimat. 2k18 CPL COD. 46201575</p> 	<p>Poppet Trimat. 50NCPL COD. 46201784</p> 	<p>- Bigger base: 12.2mm vs 11.5mm</p>
<p>HP Chamber COD. 46201275</p> 	<p>HP Chamber 50N COD. 46202045</p> 	<p>- Longer guide: 8.2mm vs 6mm - Wider diameter: 8.8mm vs 8.2mm</p>

 **NOTE**

- 1) The new parts already installed in the 62X and 28XR 1st stages
- 2) The new parts will be assembled in the 72X and 82X 1st stages as a running change
- 3) **ONLY** the 72X and the 82X can be updated with service Kit.: 46201791 Kit Upgrade First Stage 50N
- 4) As a consequence of point 3, the new service kits will be:
 - 46201789 Service Kit first stage 72X-AST-50N
 - 46201787 Service Kit first stage 82X-50N

 **WARNING**

ALL SERVICE AND REPAIR PROCEDURES ON MARES PRODUCTS SHOULD BE PERFORMED BY QUALIFIED MARES SERVICE TECHNICIANS AT AUTHORIZED MARES DEALERS AND SERVICE CENTERS. SERVICE TECHNICIANS SHOULD HAVE THE MARES SERVICE MANUAL AND SPARE PARTS CATALOG READILY AVAILABLE FOR REFERENCE WHILE PERFORMING SERVICE PROCEDURES AND CLOSELY FOLLOW THE RECOMMENDED PROCEDURES AND GUIDELINES OUTLINED IN THESE MATERIALS.

TB 40

MAR 2021

SPRING 50N FOR 15X

Mares S.p.A. introduces the new **15X Body***, suitable for the 50N Spring Upgrade Kit# 46201791. The new spring is designed and tested to guarantee a better seal, especially in cold water.

HOW TO IDENTIFY WHICH 15X* FIRST STAGES ARE COMPATIBLE FOR:

<p>BODY A NO mark inside the body</p> 	<p>BODY B* mark inside the body</p> 
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COLUM 1: SPRING 30N VERSION	COLUM 2: SPRING 50N VERSION	COMPONENTS IDENTIFICATION
<p>The components listed in the column 1 can be installed on both Body A and Body B</p>	<p>The components listed in the column 2 can be installed only on Body B</p>	
<p>SPRING 30N COD. 46201284</p> 	<p>SPRING 50N COD. 46202047</p> 	<p>- Longer: 24mm VS 20mm - Wider diameter: 9mm vs 8.5mm</p>
<p>Poppet Trimat. 2k18 CPL COD. 46201575</p> 	<p>Poppet Trimat. 50NCPL COD. 46201784</p> 	<p>- Bigger base: 12.2mm vs 11.5mm</p>
<p>HP Chamber COD. 46201275</p> 	<p>HP Chamber 50N COD. 46202045</p> 	<p>- Longer guide: 8.2mm vs 6mm - Wider diameter: 8.8mm vs 8.2mm</p>

WARNING

THE COMPONENTS LISTED IN COLUMN 1 CANNOT BE MIXED WITH THE COMPONENTS LISTED IN COLUMN 2.

NOTE

- 1) Only 15X (with the 1st stage modified body Body B*) can be upgrade with the Kit: 46201791 Kit Upgrade First Stage 50N
- 2) As a consequence of point 1, the new Service Kits will be:
 - 46201800 Service Kit first stage 15X-50N-INT/DIN
 - 46201802 Service Kit first stage 15X-AST-50N-INT/DIN

WARNING

ALL SERVICE AND REPAIR PROCEDURES ON MARES PRODUCTS SHOULD BE PERFORMED BY QUALIFIED MARES SERVICE TECHNICIANS AT AUTHORIZED MARES DEALERS AND SERVICE CENTERS. SERVICE TECHNICIANS SHOULD HAVE THE MARES SERVICE MANUAL AND SPARE PARTS CATALOG READILY AVAILABLE FOR REFERENCE WHILE PERFORMING SERVICE PROCEDURES AND CLOSELY FOLLOW THE RECOMMENDED PROCEDURES AND GUIDELINES OUTLINED IN THESE MATERIALS.

TB 42-BIS

DEC 2022

NEW TRIMATERIAL POPPET 2K22

The technical department of Mares S.p.A. would like to announce a Trimaterial Poppet modification. The new Poppet is softer than the previous one, designed and tested to provide a better seal, especially in cold water. The new parts can easily be identified following the pictures below.

<p>ACTUAL 30N VERSION Poppet Trimat. 2k18 CPL COD. 46201575 Poppet Trimat. 2k18 CPL COD. 46201575</p> 	<p>ACTUAL 50N VERSION Poppet Trimat. 50N CPL COD. 46201784</p> 
<p>NEW 30N VERSION 2k22 Poppet Trimat. 2k22 30N CPL COD. 46201815</p> 	<p>NEW 50N VERSION 2k22 Poppet Trimat. 2k22 50N CPL COD. 46201816</p> 

NOTE

- 1) The new poppet will be assembled in other Mares 1st stages as a running change.
- 2) As a consequence of TB42, the new service kits will be:

46201784	Poppet Trimat 50N cpl>	will be replaced by>	46201816	Poppet Trimat 2k22 50N CPL
46201575	Trimaterial Poppet 2k18 cpl>	will be replaced by>	46201815	Poppet Trimat 2k22 30N CPL
46201355	Service Kit 22X INT-DIN >	will be replaced by>	46201827	Service Kit 22X 2k22
46201370	Service Kit 12S INT-DIN >	will be replaced by>	46201828	Service Kit 12S-2k22
46201572	Service Kit 75XR DIN >	will be replaced by>	46201829	Service kit 1st Stage 75XR-30N-2k22
46201580	Service Kit 52X-15X-25XR INT DIN >	will be replaced by>	46201830	Service Kit 52X-15X-25XR-30N-2k22
46201739	Service kit first stage 82X >	will be replaced by>	46201831	Service kit first stage 82X-30N-2k22
46201741	Service kit 1st stage 52X/25XR AST >	will be replaced by>	46201832	Service kit 1st stage 52X/25XR AST-30N-2k22
46201744	Service kit NX 1ST 52X AST (EN 13949) >	will be replaced by>	46201833	Service kit NX 1st 52X AST (EN 13949) 2k22
46201780	Service kit 1st stage 72X AST >	will be replaced by>	46201834	Service kit 1st stage 72X AST-30N-2k22
46201820	Service Kit 15X-HRZ-30N-AST >	will be replaced by>	46201835	Service Kit 15X-HRZ-30N-AST-2k22
46201792	Service Kit first stage 62X INT/DIN >	will be replaced by>	46201836	Service Kit 62X 2k22
46201787	Service kit first stage 82x-50N >	will be replaced by>	46201837	Service Kit 82X-50N-2k22
46201789	Service kit first stage 72x-AST-50N >	will be replaced by>	46201838	Service Kit 72X-50N-2k22
46201802	Service Kit first stage 15X-50N-AST>	will be replaced by>	46201839	Service Kit 15X-50N-AST 2k22
46201800	Service Kit first stage 15X-50N >	will be replaced by>	46201840	Service Kit 15X-50N 2k22
46201807	Service Kit first stage 15X-HRZ-50N-AST>	will be replaced by>	46201841	Service Kit 15X-HRZ-50N-AST 2k22
46201783	Service Kit first stage 28XR DIN/NX>	will be replaced by>	46201860	Service Kit 28XR-DIN-NX-2k22
46201818	Service Kit first stage 25XR-50N-TBP>	will be replaced by>	46201862	Service Kit 25XR-2k22

WARNING

All service and repair procedures on Mares products should be performed by qualified Mares Service Technicians at authorized Mares Dealers and Service Centers. Service Technicians should have the Mares Service Manual and Spare Parts Catalog readily available for reference while performing service procedures and closely follow the recommended procedures and guidelines outlined in these materials.