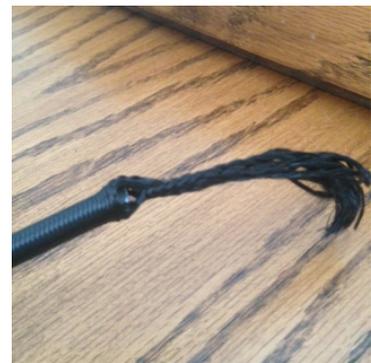
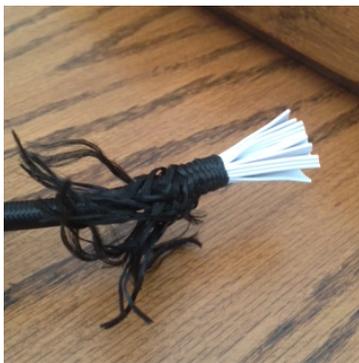


Replacing the bungee cord strap on Force Fins

1. Order 1/4" diameter bungee cord. I found 10 feet for \$6.00 at this vendor:
<http://www.paracordplanet.com/>
2. Use a small screwdriver to separate the black barrel portion of the cord clamp from the mounting bracket on the fin. Remove the old cord.



3. Measure a new length of bungee cord leaving a few extra inches on both ends to work with.
4. Once you cut the bungee cord it will get fat on the end and it will appear impossible to get into the fin cord clamp, but here is the trick...
5. Unravel and peel back the bungee cord's nylon coating to expose one inch of the inner rubber cording.
6. Cut the rubber cording and pull the nylon coating forward creating a "tail" that you can use to pull the bungee cord through the mounting bracket.



7. Wrap a little tape around the end of the "tail" so you can guide it through the opening in the cord clamp.
8. Pull (firmly) and wiggle a little until the end of the bungee cord slides through the clamp hole and out the other side.
9. Cut off the tail and use a small flame to melt the end of the nylon coating to keep it from fraying.

10. Thread the other end of the bungee cord through the heel pad and repeat the process for the other end of the cord for the opposite side of the fin.
11. Adjust the length of strap to comfortably secure the fin to your heel and cut the extra off of the second end. Use the small flame again to keep the nylon from fraying.
12. Use a pair of pliers to force the barrel portion of the cord clamp back onto the mounting bracket.



13. Repeat the process on the other fin and you're done!

I completed a week of diving the week after I replaced my straps and they worked great!